

## Tube Bender Operator

### **POSITION SUMMARY:**

Prepares and operates CNC and Manual Rotary Draw Benders to process/produce high quality products.

### **Key Skills and Competencies:**

- Tube Bending experience a plus.
- Mechanically inclined and experienced in metal fabrication and machine operation.
- Computer and CNC control experience helpful, but must be willing and able to learn quickly.
- Knowledge in use of precision measuring instruments and the application of such instruments. Instruments should include but not limited to calipers, ID and OD micrometers, depth gages, indicators, protractors, tape measures and scales.
- Must possess basic math skills to include but not limited to adding, subtracting, multiplication, division, geometry, trigonometry and algebra for the purpose of calculating material fabrication.
- Understanding in blue print reading/geometric tolerance interpretation.
- Repetitive lifting up to 25 lbs
- Fork lift experience preferred.
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### **Responsibilities and Accountabilities:**

- Responsible for operation, loading and unloading material and parts, proving programs, operating controls, setting bend angles, deburring and inspection of quality parts for conformance to requirements.
- Studies and interprets drawings, manuals, specifications or sample parts to determine dimensions and tolerances of finished products, sequence of operations and set up requirements.
- Ensure productions rates are met or exceeded.
- Detects equipment malfunctions or out of tolerance machining and adjusts machine, within capabilities, controls or control media as required to insure quality of productions. Reports all machine malfunctions to Management.
- Communicates with management, production control, quality and other shop personnel for assignments and to resolve machining or quality issues.
- Responsible for keeping equipment and work area clean and orderly and perform basic preventative maintenance functions on equipment.
- Suggest and implement improvements.
- Communicates all production related items to next shift bender operator or shift supervisors.
- Completes all required safety procedures prior to and during operations.
- May perform other duties as assigned by management.
- ***Conform to the company's culture of quality, service and continuous improvement, while taking personal responsibility for your own actions and treating fellow employees, customers and vendors respectfully and ethically.***

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### **Work hours are:**

- ✓ 1<sup>st</sup>: 6:00 am- 2:30 pm with the opportunity for over time when the work load permits.
- ✓ 2<sup>nd</sup>: 2:30 pm-11:00 pm with the opportunity for over time when the work load permits.

Must pass a pre-employment drug test and submit to random drug tests

Competitive pay depending on experience. Excellent benefits including medical, vision, life insurance, vacation, holidays and 401K.